

There is Home, There is Love, There is OPPEIN.



OPPEIN

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VR showroom 1



VR showroom 2



VR showroom 3



VR showroom 4

ONE-STOP

WHOLE-HOUSE CUSTOMIZATION

OPPEIN
Kitchen



www.oppeinhome.com



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ABOUT OPPEIN

Founded in 1994, OPPEIN is China's No.1 kitchen and customized home decor brand, and the world's largest cabinetry manufacturer. We design and manufacture high-quality kitchens, wardrobes, bespoke home furniture, bathroom products, interior doors, aluminum windows & doors and home furnishing, capable of offering one-stop home decor products and solutions. Output and sales of kitchen cabinet reached 850 thousand sets, ranking No.1 in the kitchen industry.

In 2022, OPPEIN's sales turnover reached USD 3.25 billion, harvesting its consecutive 30th years of growth. Output and sales of cabinets reached 6 million sets, ranking No.1 in the cabinetry industry. Our products have been exported to 128 countries and regions, and the total market value of OPPEIN exceeded 100 billion yuan (USD 15.3 billion) in March 2021.

In overseas markets, what sets us apart from our competitors is our Italy design, European quality, one-stop whole-house products & solutions, and reliable local services.

OPPEIN takes great pride in its extensive franchise distribution system. We have a productive showroom operation model and thoughtful support policies to help the franchisees win. Currently, we have a remarkable number of over 8,700 franchise showrooms worldwide to serve local retail businesses.

The global project business is another importance we attach to. We cooperate closely with builders, developers, contractors, and architects to develop different types of residential and commercial business; up to now, we have completed over 10,000 real estate projects around the globe, including some significant local landmark projects.

We achieve this through our unceasing striving for perfection, and the passion to satisfy an individual's needs for better home decor. Our vision is to make OPPEIN a modern, innovative company respected and loved by the people, held in the highest esteem in China, and emulated around the world.

Where there is home and love, there OPPEIN is.



- 1 Guangzhou Headquarters**
Established in 1994, with 444,000m²
- 2 Tianjin Factory**
Established in 2011, with 335,100m²
- 3 Wuxi Factory**
Established in 2015, with 519,400m²
- 4 Qingyuan Factory**
Established in 2017, with 989,300m²
- 5 Chengdu Factory**
Established in 2019, with 496,000m²
- 6 Wuhan Factory**
Established in 2023, with 700,000m²



1994

Establishment

China's first modern factory to custom make kitchen

1999

Brand Influence

Ranking No.1 both in kitchen sales turnover and brand influence in China

2003

Kitchen Standards

- The first to be selected as "the Drafting Unit of China's Residential Kitchen Standards"
- Setting up its USA office in Boston and starting to explore overseas markets

2009

Guangzhou HQ

- The first to be honored with "China Well-Known Trademark" in the industry
- 1,100+ global showrooms
- Covering a total area of 444,000 SQM, OPPEIN Guangzhou HQ is put into use.

2011

The Largest Cabinetry Manufacturer in Asia

- Tianjin factory with a total area of 335,100 square meters in put into operation
- Becoming Asia's largest cabinetry manufacturer based on both factory size and production capacity

2007

China Top Brand

- The first to be honored with "China Top Brand" in the industry
- 118 exporting countries

2018

6800 Showrooms

- OPPIEN has 6,800+ showrooms worldwide
- OPPEIN has fulfilled 10,000+ real estate projects worldwide ever since 1994

2021

Market Value Breakthrough

- The total market value of OPPEIN exceeded USD 15.3 billion in March 2021.
- Reddot award 2021 winner

2022

Brand Acquisitions

Successfully acquired Italian high-end home furnishing brand FORMER, and launched a new high-end brand miform.

2017

Went Public

- Going public in Shanghai Stock Exchange
- Qingyuan factory with a total area of 989,300 square meters is put into operation

2020

Output No.1

Output and sales of kitchen cabinet reached 830 thousand sets, ranking No.1 in the kitchen industry.

2014

Whole house Customization

- China's first to initiate and offer whole- house customization solution
- Setting up offices in India, Philippines, Australia, Kenya and Milan

2015

Wuxi Center

Located in East China, OPPEIN Wuxi manufacturing center, with a total area of 519,400 SQM, is put into use.

COMPANY MILESTONES

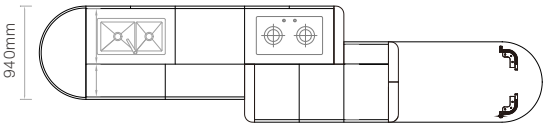
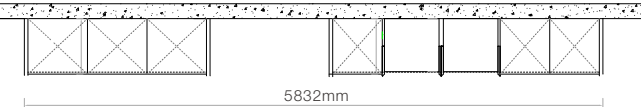
China's No.1 Kitchen & Customized Home Decor Brand
The World's Largest Cabinetry Manufacturer



POLYNESIA PLCC24037

Wood Veneer

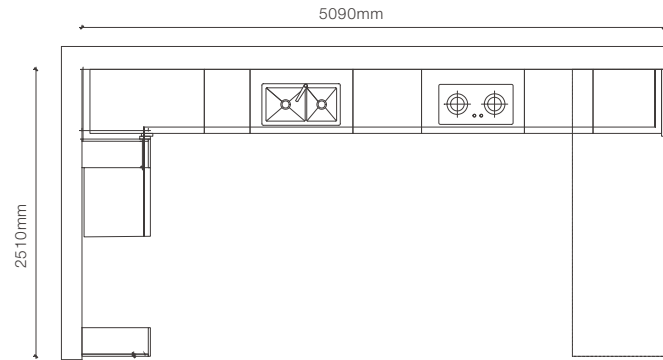
Door Style: YMN105, YMN106
Door Finish: PWMN2017, PWMN2016
Countertop: PWTE0005



LANGTON
PLCC24040

Wood Veneer

Door Style: YMN107, YMK348, YMK001
Door Finish: Wood Veneer PWMM2110,
UV Lacquer PWMK5018
Countertop: PWTE0117





HESSEN PLCC24035

Wood Veneer

Door Style: YMN001, YMN099, YMK001

Door Finish: Wood Veneer PWMN1014,
PWMN1013, Lacquer PWMK2121

Countertop: PWTE0009

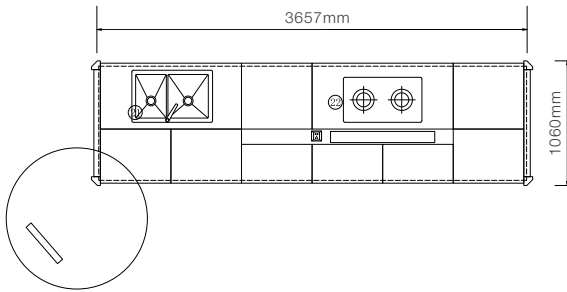
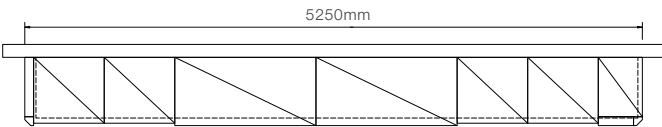
GREENBERG PLCC23020

Wood Veneer

Door Style: YMN082, YMN083, YMN001

Door Finish: PWMN1001

Countertop: PWTE0005





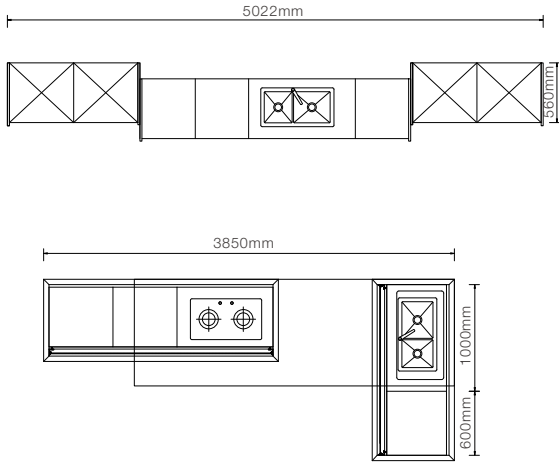
WALDEN PLCC23026

Wood Veneer

Door Style: YMN079, YMN080, YMN081

Door Finish: PWMN2001

Countertop: PWTE0086, PWTY2013



YADING

PLCC23133

Wood Veneer

Door Style: YMN001, YMC003

Door Finish: Wood Veneer PWMN2002, UV Lacquer PWMC0160

Countertop: PWTE0089





CITY MORNING GLOW PLCC24088

PET

Door Style: YMP001

Door Finish: PWMP2048, PWMP2049

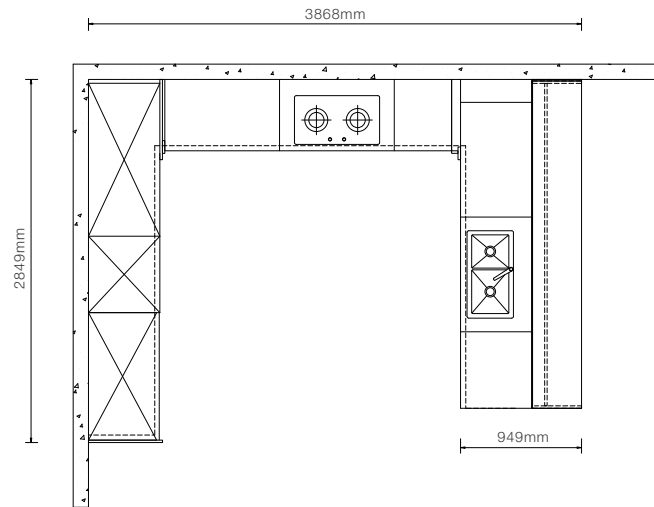
Countertop: PWTY1121



MAESTRO PLCC23030

PET

Door Style: YMD077, YMG231
Door Finish: PWMP2031, PWMP2030
Countertop: PWTE0048



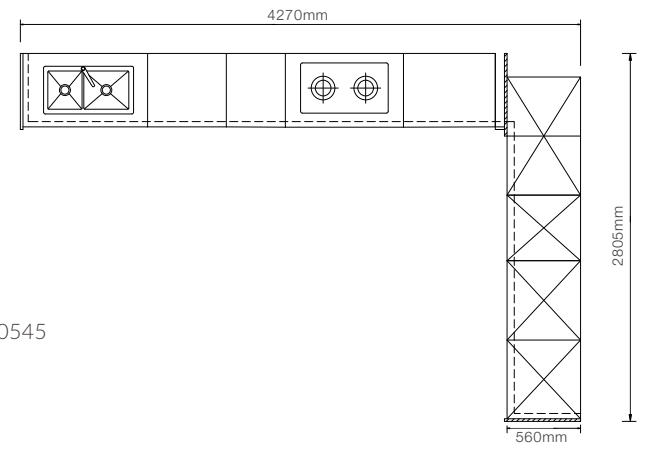


SOMMAROY

PLCC23028

PET

Door Style: YMP053, YMP001P, YMA001P
Door Finish: PWMP2033, PWMP2032, PWMA0545
Countertop: PWTY1048





VELA PLCC24030

Lacquer

Door Style: YMK343, YMK344, YMK345, YMK34A, YMB077, YMK310, YMK311

Door Finish: PWMK1046, PWMK3051

Countertop: PWTY1117, PWTE0048



MASON PLCC24031

Lacquer

Door Style: YMK346, YMK309

Door Finish: PWMK2242, PWMK1105, PWMK3048

Countertop: PWTE0101, PWTE0031





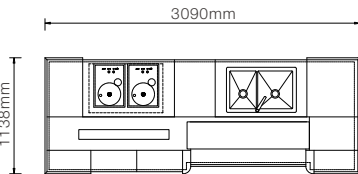
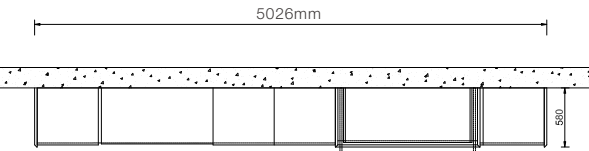
HOUMAS PLCC23024

Lacquer

Door Style: YMK001, YMK300

Door Finish: PWMK2176

Countertop: PWTE0088



SYATTA PLCC24016

Powdery Coating

Door Style: YMH001D22, YMH136, YMH137

Door Finish: PWMH0090, PWMH0089

Countertop: PWTE0101





WIKA PLCC24076

Powdery Coating

Door Style: YMH019A, YMH020A, YMH001D22

Door Finish: PWMHO092, PWMHO093

Countertop: PWTY1107



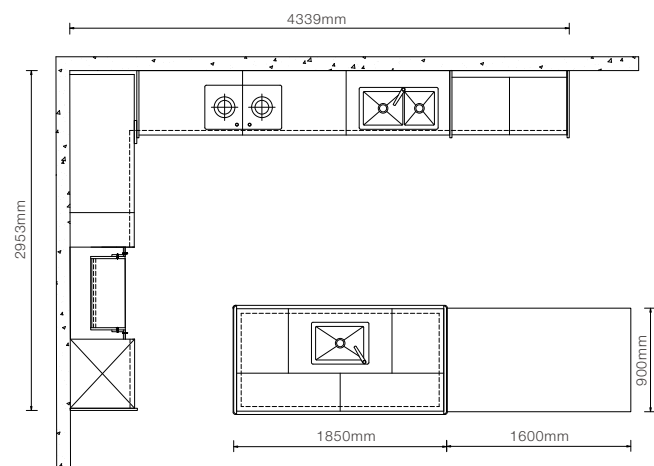
GLENDURGAN
PLCC23022

Powdery Coating

Door Style: YMH107, YMH108, YMH109, YMH001

Door Finish: PWMH0070, PWMH0071

Countertop: PWTY1111





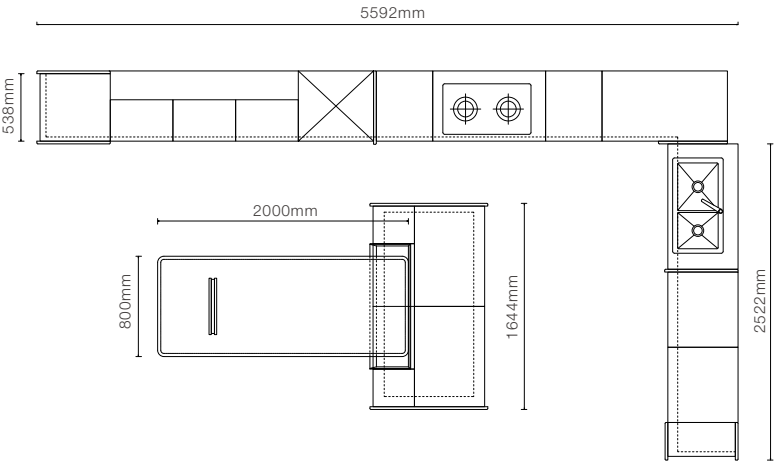
NITA PLCC23023

Powdery Coating

Door Style: YMH104, YMH105, YMP054

Door Finish: PWMH0072, PWMH0066

Countertop: PWTY1111





VILLETTE PLCC24002

Melamine

Door Style: YMA001P, YMA009

Door Finish: PWMA0537

Countertop: PWTY1107



TORINO PLCC24003

Melamine

Door Style: YMA001
Door Finish: PWMA0648, PWMA0649
Countertop: PWTE0048





ELLIS PLCC24025

Melamine

Door Style: YMA001

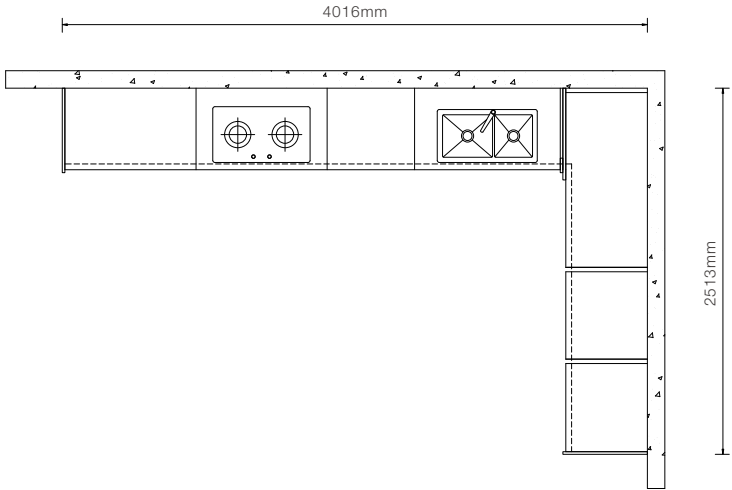
Door Finish: PWMA0530, PWMA0691, PWMA0257

Countertop: PWTY1117

AURORA PLCC23040

Melamine

Door Style: YMA001P
Door Finish: PWMA0537, PWMA0536, PWMA0237
Countertop: PWTY1107





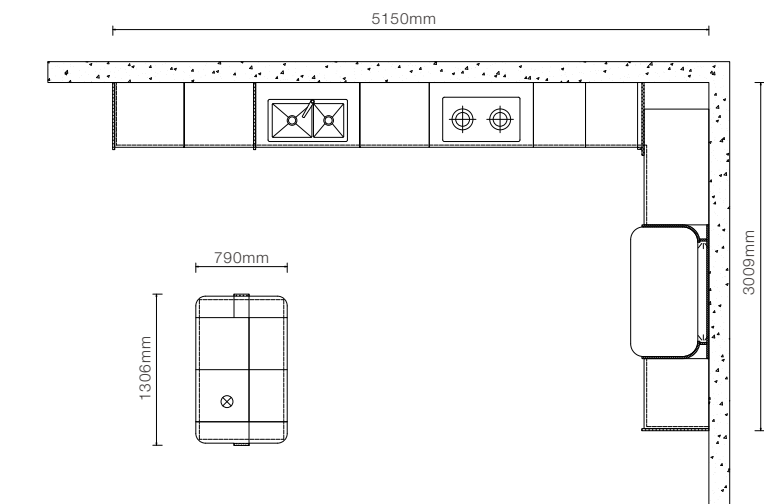
BROCADE PLCC23039

Melamine

Door Style: YMA119, YMA120, YMA001P

Door Finish: PWMA0539, PWMA0538

Countertop: PWTY1110





NOBELLA PLCC24009

UV Lacquer

Door Style: YMC063, YMC010

Door Finish: PWMCO206, PWMCO207

Countertop: PWTY1026



HEILGE PLCC24027

UV Lacquer

Door Style: YMC003P, YMC070, YMC010P
Door Finish: PWMC026,PWMC025
Countertop: PWTY118



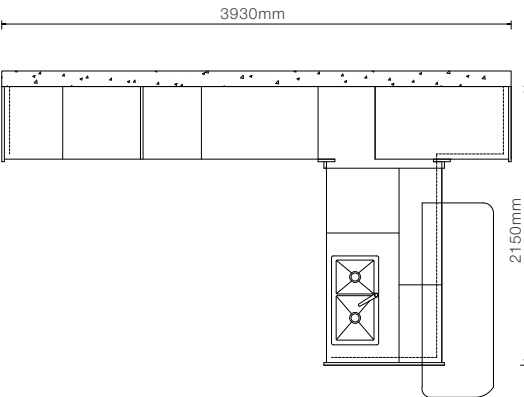


SONG FOR YOU

PLCC23034

UV Lacquer

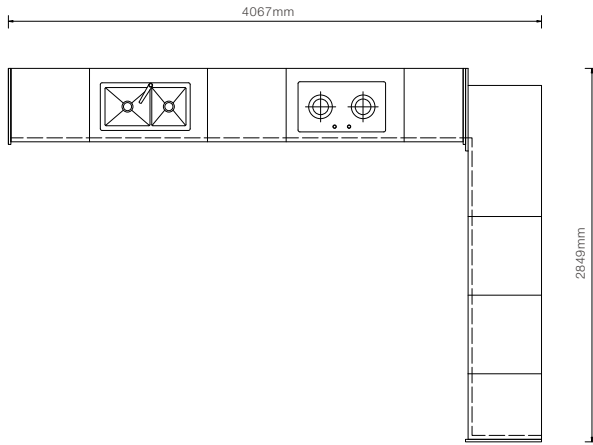
Door Style: YMC003P, YMA001P
Door Finish: PWMC0163, PWMA0237
Countertop: PWTY1048



MOYEN PLCC23033

UV Lacquer

Door Style: YMC048, YMC003P
Door Finish: PWMC0161, PWMC0162, PWMC0164
Countertop: PWTE0022





HENZELL PLCC24020

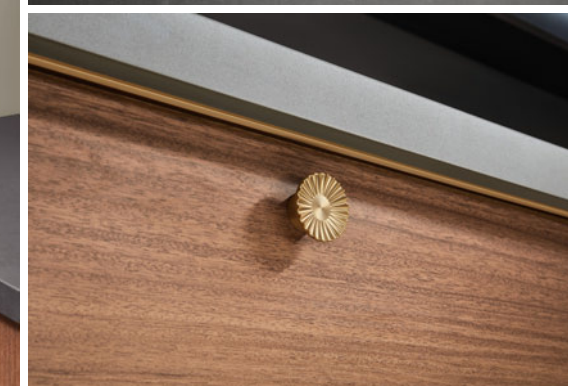
PVC Foil

Door Style: YMG228, YMG289, YMG290

Door Finish: PVC foil PWMG1439, PWMG1438,

Powdery Coating PWMH0004, UV Lacquer PWMC0232

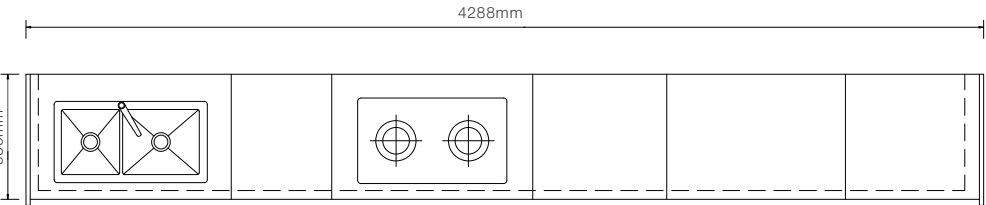
Countertop: PWTY1116



FEICHE PLCC23003

PVC Foil

Door Style: YMG065, YMC003
Door Finish: PWMG1383, PWMG1382, PWMC0160
Countertop: PWTE0048





SICILIAN HOLIDAY

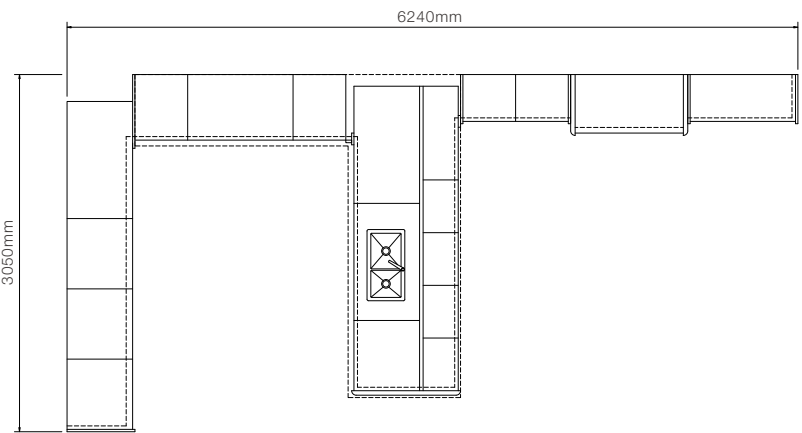
PLCC23031

PVC Foil

Door Style: YMG227, YMG228, YMG229, YMG230

Door Finish: PWMG1385

Countertop: PWTE0084



PREMIUM

CARCASE PANEL | 15mm thick plywood, four edges sealed with 1mm thick PVC.

BACK PANEL | 3mm thick MDF, both faces coated with melamine.

WOODEN SHELF | 15mm thick plywood coated with HPL, front edge sealed with 1mm thick REHAU PVC.

GLASS SHELF | front edge sealed with aluminum, stylish.

DRAWER PANEL | same as carcass panel, edges sealed with 0.6mm thick REHAU PVC

GLASS SHELF | front edge sealed with aluminum, stylish.

KICKBOARD | material can be aluminum, plastic, HPL, PVC or wood veneer. And colors can be black, silver or white, or customized to be coordinated with doors.

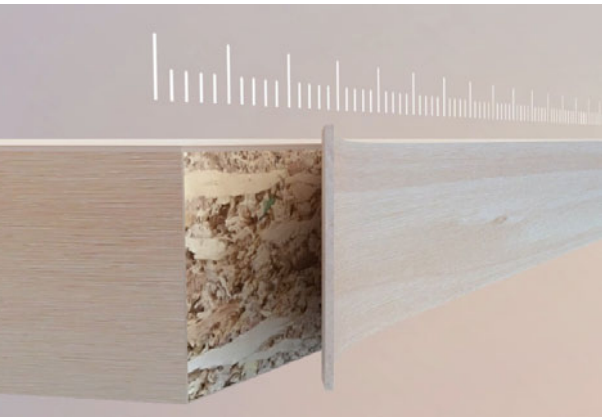


CARCASE PANEL



7-layer Plywood

- ◆ 7 layers solid wood sheets, dispartch the stress 40% loading capacity higher than other carcass material.
- ◆ Strong screw holding capacity to keep structure stable and long lasting service.
- ◆ 0.6mm thick laminate on both faces, heat and moisture resistant.
- ◆ Formaldehyde emission≤ 1.5mg/L, eco-friendly and complying with European class E1 standard.



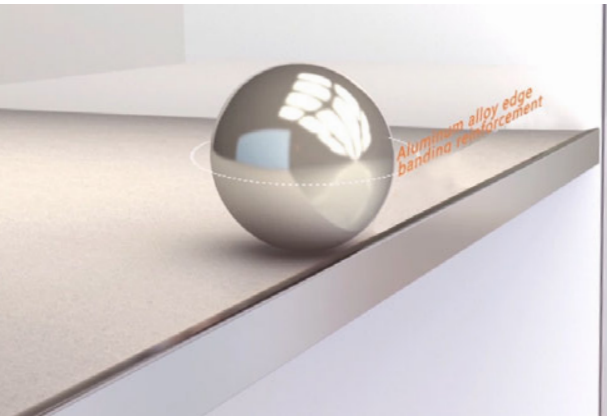
PVC Edging

- ◆ Front edge is sealed with 1.2mm thick PVC by HOMAG edge bander with extreme accuracy and precision while other side edges are sealed with 0.5mm thick PVC.
- ◆ JOWAT eco-friendly seal adhesive to guarantee tight seal and eco-friendliness.



Particle Board

- ◆ Wood chips cold pressed by 300 tons/m² with superior screw holding capacity and load bearing capacity.
- ◆ Keeping stable structure and long lasting service.
- ◆ Easy to clean and protect the carcass from chemical injury.
- ◆ Formaldehyde emission≤ 1.5mg/L, eco-friendly and complying with European class E1 standard.



Glass Shelf Edging

- ◆ Glass shelf edge sealed with oxidated aluminum.
- ◆ Vogue and can keep round objects from slipping off.

STANDARD | ECONOMICAL

CARCASE PANEL | 16mm thick particle board, four edges sealed with 1mm thick PVC.

BACK PANEL | 3mm thick MDF, both faces coated with melamine.

WOODEN SHELF | 16mm thick particle board coated with melamine, front edge sealed with 1.5mm thick REHAU PVC.

GLASS SHELF | front edge sealed with aluminum.

DRAWER PANEL | same as carcass panel, edges sealed with 0.6mm thick REHAU PVC.

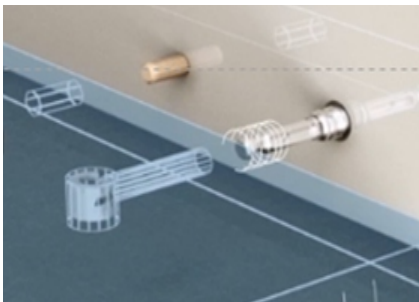
KICKBOARD | material can be aluminum, plastic, HPL, PVC or wood veneer. And colors can be black, silver or white, or customized to be coordinated with doors.

CARCASE HARDWARE



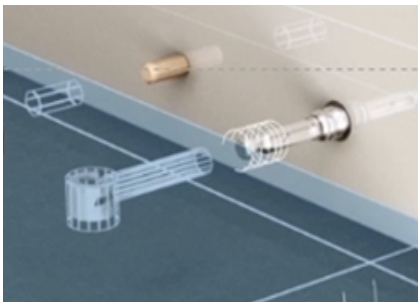
Top Panel Connector

- ◆ To joint 45° cut crown molding, made from stainless steel.
- ◆ Rustless and extremely durable, allowing tight joints.



TITUS Quickfit Dowel and Sleeve Set

- ◆ 2 in one, high resistance to torsion and dowel pull out.
- ◆ Never loosen through time and ensure rigid construction.



Hardwood Dowel

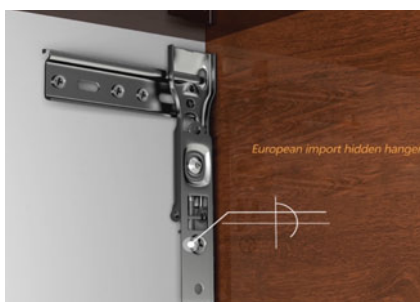
- ◆ Sturdy and long lasting, Ø8*30mm



Adjustable Leg

- ◆ Made from PP, each leg to bear 100KG weights, more than 20 years of service life.
- ◆ Leg length can be 80mm, 110mm, 130mm and 160mm.

CARCASE HARDWARE



Suspension Bracket Invisible

- ◆ HETTICH suspension bracket, 110KG loading capacity/set, durable and safe



Suspension Bracket Visible

- ◆ Made from nickle plated steel/ABS and withstanding 24hrs of salt test.
- ◆ Patented locking design to keep cabinets from slipping off.
- ◆ 65KG/pc powerful loading capacity.



Aluminum Crossbar

Instead of wooden crossbar, OPPEIN base units are mounted with aluminum crossbar, which can greatly reinforce the cabinet structure, support and protect your countertop.



Idle Hole Insert

- ◆ Made from food-grade plastic. Various colors optional to be harmonious with carcase interiors.
- ◆ To avoid moisture entry into holes.



Kpush-Tech Door Rebounder

- ◆ From ITALIANA FERRAMENTA, withstanding 80,000 fatigue tests.
- ◆ Perfect new silent automatic opening system for doors without handles or knobs.



Hettich/blum Hinges

- ◆ Made from stainless steel,nickle finished, or zinc alloy.
- ◆ Withstanding 200,000 cycle tests, to allow silent motion due to the mute dampener.



Cobra Glass Shelf Pin

- ◆ From ITALIANA FERRAMENTA, zinc alloy material,nickle finished,enhances the look of your cabinets.
- ◆ Nylon screw to allow to lock the glass shelf safely in place.



Waterproof Kickboard and Clips

- ◆ Kickboard made from aluminum, plastic or wood.
- ◆ Colors can be white, grey, black, silver, or wood grain colors to match your cabinets.
- ◆ High quality plastic fasthen kickboards with adjustable legs tightly.



Rubber Buffer

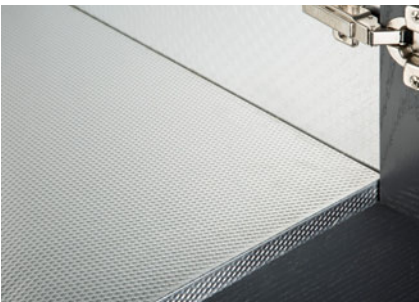
- ◆ Mounted on door fronts to offset impact when door closing.
- ◆ To protect door fronts and avoid noise.



Wall Mounting Fitting

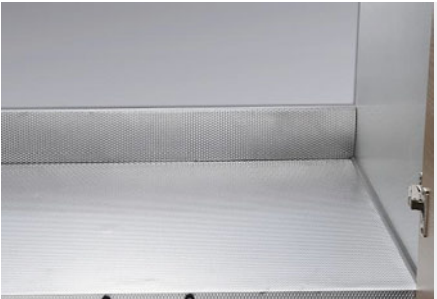
- ◆ German FISHER screw and anchor.
- ◆ Withstanding 24 hours of salt test, rustless and corrosion resistant.
- ◆ To keep wall units firm fastened, loading capacity of each anchor ≥800N.

CARCASE HARDWARE



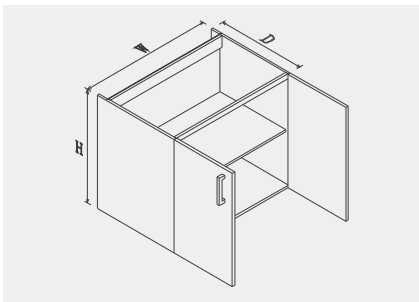
Aluminum Foil Of Sink Cabient

- ◆ Bottom panel of sink cabinet is coated with aluminum foil, and edges are sealed with waterproof strip inserts, which keep cabinet from absorbing water.
- ◆ Aluminum foil has stylish looks and easy to clean.



Waterproof Strip Insert

Waterproof strips are inserted in the edges of sink cabinet to keep particle board from absorbing moisture.



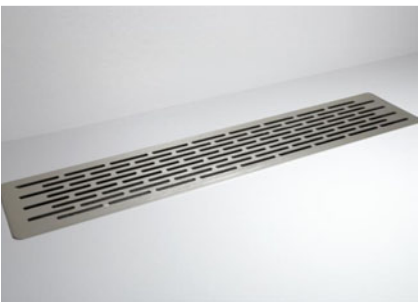
22mm Gap Between Backpanel And Wall

3mm thick MDF back panel is inserted into the groove of side panels, a 22mm thick gap are left between protruding side panels and back panels allows air ventilation, and thus back panels will not absorb moisture from wall, will not swell and ensure long service life.



Undersink Aluminum Supports And Rails

- ◆ Under the sink, 10pcs of aluminum supports are arranged, which help support the weights and impacts evenly from sink and protect your countertops.
- ◆ Also, 3 pcs of aluminum rails are installed on the back side to offset the weights from worktop evenly.



Ventilation Grill

Stainless steel, installed in stove cabinet to keep cabinets ventilation.

DOOR FRONTS



Solid Wood

- ◆ Genuine broadleaf wood imported from North America, with rich, natural and clear wood grain, stunning linear texture
- ◆ 6 popular wood species optional including birch, cherrywood, alder, oak, ash and walnut.
- ◆ 8~12% moisture rate, not liable to distort or rupture
- ◆ Outstanding bending resistance; High scratch resistance and intensity.
- ◆ Good workability, sleekly section, good water resistance and adhesion performance.
- ◆ Lumber supplied by MATSON LUMBER COMPANY and GUTCHESS LUMBER, both are the world's best hardwood manufacturers in North America.
- ◆ Segment: premium



Lacquer

- ◆ 18/21/25mm thick MDF as core
- ◆ Eco-friendly lacquer are supplied by PPG and DAIHO, both are paint industry leaders in the world
- ◆ Superior yellowing resistance and weatherability to avoid discolor.
- ◆ Hardness is as high as 1.8, bringing outstanding scratch resistance.
- ◆ Matt or high gloss surface optional.
- ◆ Metallic lacquer optional, which is added silver powder to get metallic shiny surface.
- ◆ Segment: high and middle-end.



PVC Foil Coated

- ◆ 18/21/25mm thick MDF as core, seamless frame and core structure
- ◆ Front face coated with PVC, back face coated with white melamine
- ◆ PVC foils are supplied by RIKEN and RENOLIT, both are world-leading decor foil manufacturer
- ◆ High quality PVC foil, mainly supplied by Renolit and Riken
- ◆ Applying JOWAT eco-friendly glue
- ◆ Fine and beautiful wood grain
- ◆ Tough surface, superior scratch resistance
- ◆ Alternative for genuine wood



PP Foil Coated

- ◆ 21/25mm thick MDF as core
- ◆ Frame and core structure, both faces coated with PP foil
- ◆ PP foil has astonishingly excellent wood grain and texture, and it is the best alternative for genuine wood
- ◆ Classical looks same as genuine wood, but with outstanding price performance
- ◆ Segment: high and middle-end

DOOR FRONTS



Acrylic

- ◆ 18mm thick MDF/particle board as core
- ◆ Front face coated with inked acrylic, back face same as front face, or laminated with ABS décor paper
- ◆ Edges sealed with same-color acrylic
- ◆ Scratch resistant and easy care
- ◆ Excellent alternative for lacquer
- ◆ Segment: middle-end and economical



High Pressure Laminate

- ◆ 18mm thick particle board as core
- ◆ Edges sealed with 2mm thick REHAU PVC
- ◆ The decorative paper is 0.6~0.8mm thick, outstanding scratch and heat resistance
- ◆ Scratch resistant and easy care
- ◆ Segment: economical



Melamine

- ◆ 18mm thick particle board as core
- ◆ Edges sealed with 2mm thick REHAU PVC
- ◆ Both faces coated with high quality German SCHATTDECOR or SPAIN LAMIGRAF impregnated décor paper
- ◆ Natural colors or monocolors optional, fine texture
- ◆ Scratch resistant and easy care
- ◆ Segment: economical

COUNTERTOP



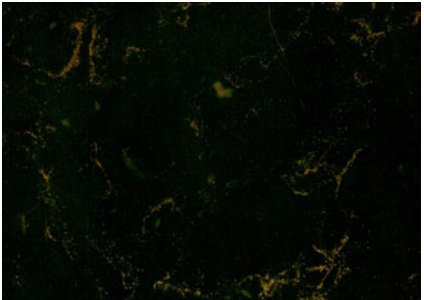
Caesarstone

- ◆ Imported from Israel.
- ◆ Eco-friendly and nonporous material.
- ◆ Scratch and wear resistant, antibacterial and easy to clean.
- ◆ Made of quartz, requiring minimal maintenance, no need to seal or wax, heat and aging resistance.



Counter Processing

- ◆ Countertop processed by imported Germany sophisticated machines.
- ◆ Slab precisely cut by advanced laser bridge cutting machine, tolerance within 0.5mm.
- ◆ High efficient water-jet CNC cutting machine used for cutting, hole boring and irregular profile moulding.
- ◆ Countertop profile moulded and polished by imported CNC center, insuring precise and high quality.



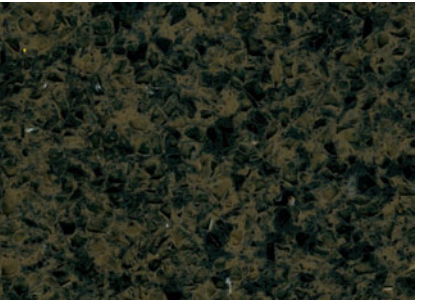
Silestone

- ◆ Imported from Spain. Made up of 94% natural quartz
- ◆ Hard and resilient, stain resistant, acid resistant, scratch resistant and heat resistant
- ◆ Impact resistant, bacteriostatic protection, can contact with food directly. Beautiful textures, high-end



Undermount Technics

- ◆ Dupont green glue used to fix sinks, 14 scientific progresses.
- ◆ No annoying glue residues, sleek and easy cleaning.
- ◆ Extra cross bars are in position to avoid possible countertop splitting or distortion.
- ◆ The bearing capacity is twice that of topmount.



Oppein Quartz Stone

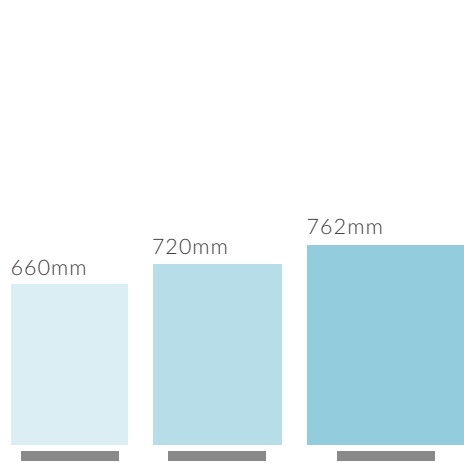
- ◆ Outstanding scratch & impact resistance performance.
- ◆ Non-porous and highly stain-resistant to stains, such as wine, vinegar oil.
- ◆ Flame retardant, heat resistance (as high as 300°)
- ◆ Superior aging resistance; Nontoxic and no radiation.
- ◆ Minimal maintenance



Aluminum Cross Bars

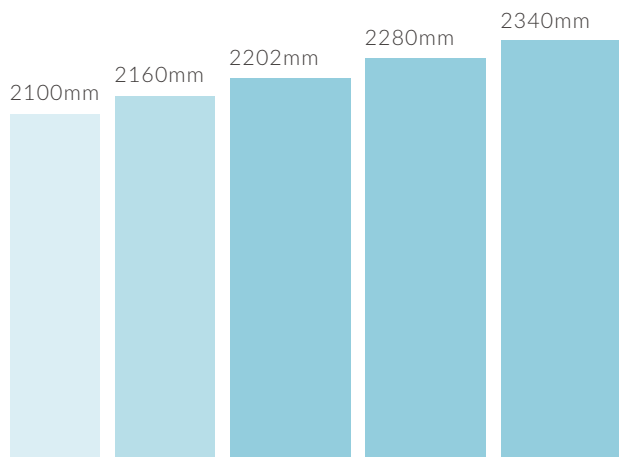
- ◆ 3 horizontal aluminum bars are smartly designed to bear the weight from countertop equally, avoiding possible countertop splitting or distortion caused by uneven weight.
- ◆ Especially, at the back side of stove opening and sink opening, extra aluminum bars are in position to equally absorb countertop weight.

ERGONOMIC PLANNING



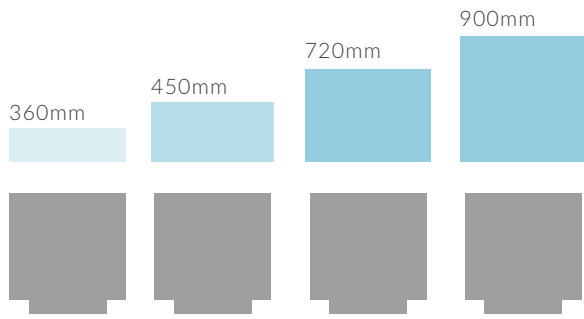
3 Heights Of Base Units

Multiple height choices, suitable for people with different heights.



5 Heights Of Pantry

Can be chosen freely , matching with multiple pull-outs, make reasonable use of high cabinet space.
Ingenious design hides the appliance skillfully and keep the kitchen style unified.

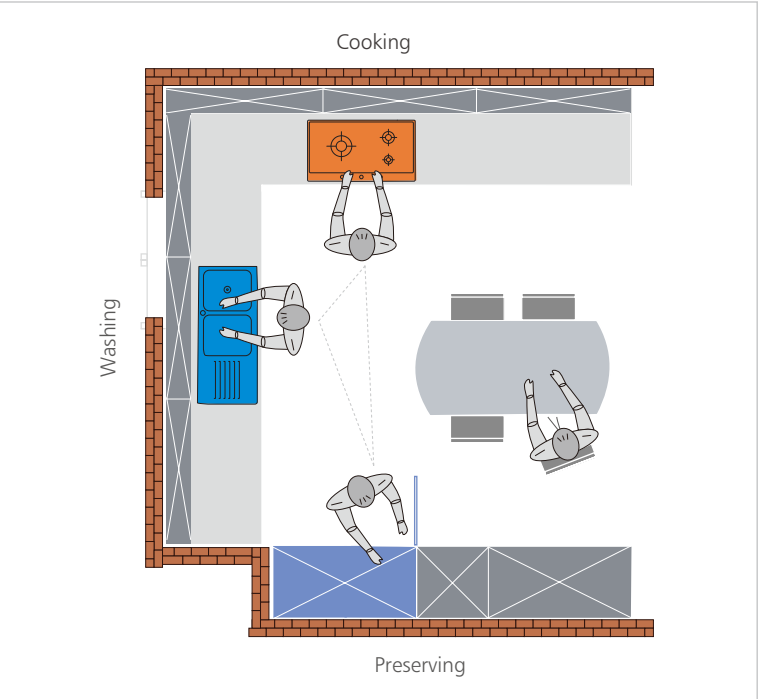


4 Heights Of Wall Units

Accurate and user-friendly height, make good use of the upper space, matching with step ladder, easy to access.
Optional concealed handle, can avoid knock against efficiently.

ERGONOMIC PLANNING

The basic rule of kitchen triangle is applied in each OPPEIN kitchen design. The primary task in a kitchen are carried out between the cook top, the sink and the refrigerator. These three points and the imaginary lines between them make up what kitchen experts call the work triangle. The idea is that when these three elements are in close(but not too close) proximity to one another, the kitchen will be easy and efficient to use, cutting down on wasted steps.



WALL FUNCTIONAL FITTINGS



Aventos HF With Servo-drive

AVENTOS HF works with two-part, bi-fold doors that fold in the center when opening. It is an ideal solution for tall wall cabinets with large doors because the handle stays within easy reach. With Servo-drive, doors can be opened with a simple touch, and a press of the switch ingrated into the carcase side panel, door closed again.



Aventos HS

AVENTOS HS lift systems open doors up and over the top of the cabinet, and they are ideal for wide cabinets with heavy, single doors.



Aventos HK-XS

AVENTOS HK-XS is a smaller, cost-effective lift system for shallow wall cabinets, like those above refrigerators and pantries. Its variable stop feature allows the door to stay in any desired position, so it's always within reach.



Aventos HK-S

With AVENTOS HK-S lift systems, you get the same operation of AVENTOS HK, but in a smaller package. These lift systems have been specifically designed to snugly fit in smaller cabinets, and they excel above refrigerators and pantries.



Aventos HL With Servo Drive

AVENTOS HL lift single doors parallel to the cabinet. It works great in kitchens with high ceilings, and crown molding will not be a problem because of the motion of the door. AVENTOS HL is also an ideal solution for a counter top appliance garage.

MAGIC STORAGE SYSTEM

Base Units

Everybody wants to have more storage in the kitchen. By reasonable layout, OPPEIN magic storage system can improve your storage space by 30%. Everything will find its place, no space is wasted.



MAGIC STORAGE SYSTEM

Pantry Units

No matter tandem or pull outs, our pantry pull outs always make best use of available space, and supports good organization and fast access. All the contents, even on the topmost shelf, are in clear view. Meanwhile, the built-in damping system can keep operation noiseless.



MAGIC STORAGE SYSTEM

Wall Units

Pull down the pull outs, you can easily access your storage in the wall or top of the high pantry. Still, the optimal layout makes full use of the space and makes storage tidy.



MAGIC STORAGE SYSTEM



Drawer Interior
The clever design of these drawer dividers means you can easily adjust them as you add and remove items from the drawers, keeping the contents upright , accessible and tidy.
Drawer dividers ensure you get the best possible use of the drawer space. No more clutters. The kitchen drawer dividers also simplifies preparation of your shopping list.



LIGHTING SYSTEM

Different types of down lights, strip lights and shelf lights, drawer lights and inductive lights offer not only additional illumination, but also create a happy mood in your kitchen.
Our lights are harmonious with your kitchen space, and high quality LED strips or bulbs allow long service life and bring energy saving.



ADVANCED TECHNOLOGY



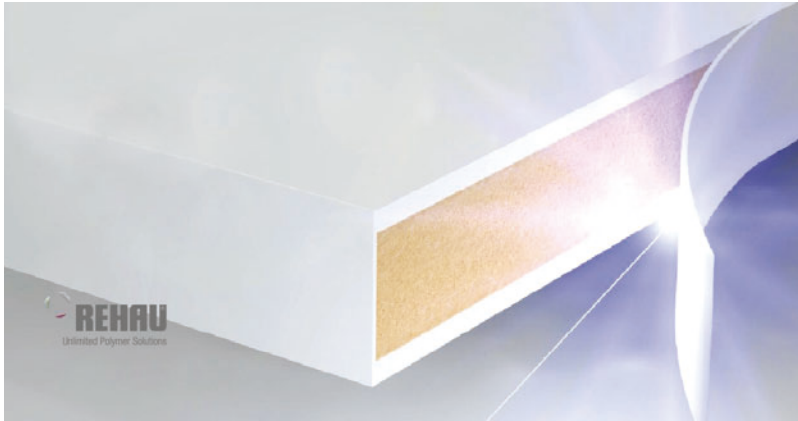
No-added Formaldehyde-antibacterial Green Panel

- Formaldehyde Emission $\leq 0.03\text{mg/m}^3$
- The eco-friendly protection standards of OPPEIN far exceed European standards ($E1 \leq 0.124\text{mg/m}^3$, $E0 \leq 0.05\text{mg/m}^3$)
- The Green Panel of OPPEIN obtains NAF certification, which is the top level of environmental grade.



Continental rabbet back panel

- The technology of continental rabbet keeps the back panel and the wall at a ventilation distance, which is good for moisture resistance and easy for secondary disassembly and assembly.
- The back panel buckle connection process enhances the stability of the cabinet.



Germany laser edge banding technology

The laser edge banding layer is used instead of the glue edge banding, which is more durable and environmentally friendly.



Buffer hinge

- Upgrade Italian SALICE door hinge, privacy built-in double damping structure.
- The damping action angle can be adjusted as required.



Integrated PP process

The interior of the 12mm drawer adopts the overall PP process without an edge banding glue line, which is more exquisite, environmentally friendly and wear-resistant.



Spray lacquer process

No moisture in the panel



Inkjet printing process

A variety of color options and healthy and environmentally friendly. It is non-toxic and odorless, tested by SGS, and does not contain heavy metals, creating a healthy environment for children.



Imported Finishes

More durable, more beautiful, more comfortable



Quality Control

All our panels comply with emission class E1 , pass tests with European chamber method EN717-1 , and meet the stringent California Air Resources Board (CARB) emissions standards. Silestone, Caesarstone and other imported quartz stone are all Greenguard certified And OPPEIN self-manufactured quartz stone is NSF certified.

CONTROL OF HAZARDOUS SUBSTANCES

Panels and Paints

Substances Test Standards Material	Formaldehyde Emission					Soluble Pb	Soluble Cd	Soluble Cr	Soluble Hg	Soluble Methanol
	China GB18584-2001	EU EN717-1:2004	USA ASTM D 6007:2014	Japan JIS A 1460-2015	Australia AS/NZS 4266.16:2004					
MDF	≤1.5mg/L	≤0.124mg/m³	≤0.13ppm	≤0.3mg/L	≤0.5mg/L	—	—	—	—	—
Particle board	≤1.5mg/L	≤0.124mg/m³	≤0.09ppm	≤0.3mg/L	≤0.5mg/L	—	—	—	—	—
Plywood	≤1.5mg/L	≤0.124mg/m³	≤0.05ppm	≤0.3mg/L	≤0.5mg/L	—	—	—	—	—
Test Conclusion	Compliant	Class E1 compliant	Compliant	F4 compliant	Class E0 compliant	≤90mg/kg	≤75mg/kg	≤60mg/kg	≤60mg/kg	≤500mg/kg

Countertops

Item Material Type Value	Internal exposure index (IRa)	External exposure index (Ir)	Median lethal dose (LD50)
OPPEIN quartz stone	≤0.6	≤0.8	> 5000mg/kg
Solid surface	≤0.6	≤0.8	> 5000mg/kg
Imported quartz stone	≤0.6	≤0.8	> 5000mg/kg

Adhesives

Item Material Type Value	Free formaldehyde	Benzene	Methylbenzene & dimethylbenzene	Halohydrocarbon	TVOC
Adhesives	≤100mg/kg	≤100mg/kg	≤500mg/kg	≤500mg/kg	≤50g/L

QUALITY CONTROL



CARB Certification

Formaldehyde is produced on a large scale worldwide. One major use includes the production of wood binding adhesives and resins. In 2009, the California Air Resources Board (CARB) released the toughest formaldehyde emission regulations for composite wood products. OPPEIN takes formaldehyde emissions very seriously and all panels we purchase CARB-certified.



5 Years Limited Warranty

Cabinets manufactured by OPPEIN HOME GROUP are warranted to be free from defects in material and workmanship under normal use to the original consumer purchaser for a period of five years from the date of purchase.



NSF Certification

Our quartzstone is endorsed by the National Health and Safety Foundation (NSF) in accordance with international NSF 51 sanitary standards, and they are qualified for installation in hospitals, restaurants, hotels and more.

QUALITY CONTROL

We oversee every process that affects quality, such as:

- ◆ Supplier selection and assessment
- ◆ The quality of raw material, spare parts and finished products
- ◆ Product design and development
- ◆ Shipment and installation
- ◆ Documentation management

Every year, OPPEIN conducts more than 500 tests in its well-equipped test labs and the third party testing bodies.



Yellowing Tester



Salt Spray Tester



Constant Temperature and Humidity Chamber

KITCHEN CABINET PACKING PRE-ASSEMBLED PACK



Check whether the unit assembly is qualified



Use EVA foam to protect the corners of the unit



Cover cardboards on six sides



Seal the carton with tape



Label the carton with shipping mark



Tighten the cabinet with belts



Loading completed(single layer)

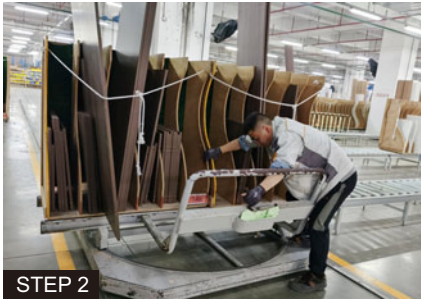


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KITCHEN CABINET PACKING FLAT PACK



Check order information



Panel transfer



Place honeycomb-paper cardboard at the bottom



Put the panel in the middle



Place the cardboards on the top



Determining the packing size



Cut the cartons into suitable size



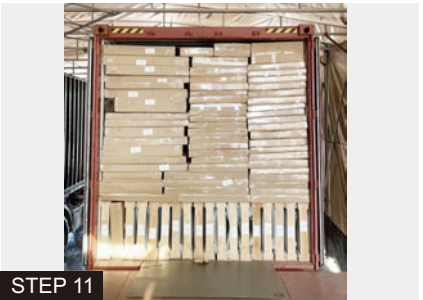
Fill with honeycomb-paper cardboards, protect the four corners with EVA foam



Seal the carton with tape



Label the carton with shipping mark

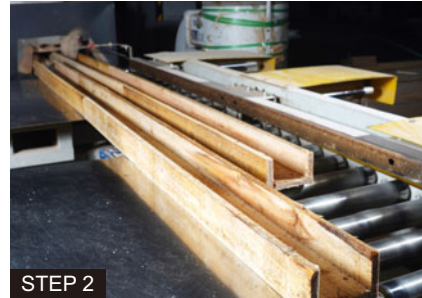


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COUNTERTOP PACKING



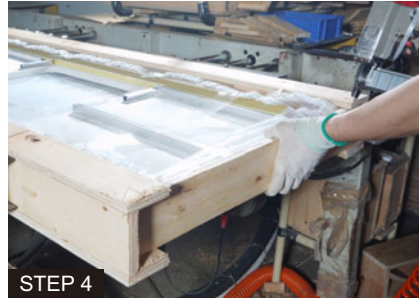
STEP 1
Wrap the countertop with an air column bag for shock absorption



STEP 2
Cut the coaming following the countertop size



STEP 3
Clamp the package U-shaped wooden guard strips to the countertop with the countertop packaging machine



STEP 4
Nail the front plate.No exposure



STEP 5
Tighten the countertop with plastic belts



STEP 6
Label the carton with shipping mark



STEP 7
Complete packing